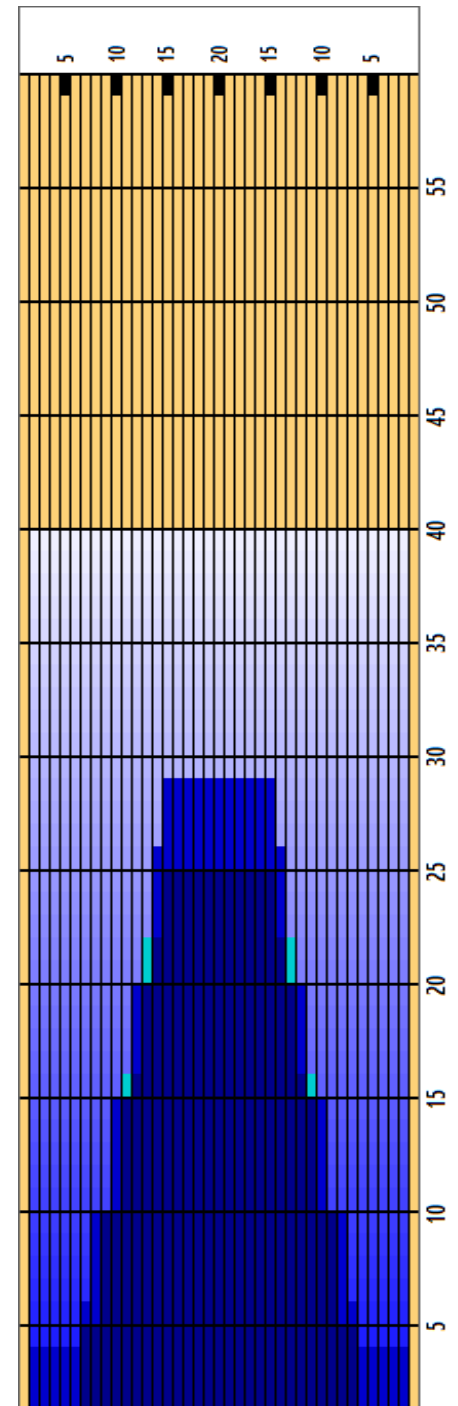


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	10.12 mL	Reverse Oil Total	9.08 mL	Volume Oil Total	19.2 mL
Tank Configuration	A Only	Tank A Conditioner	Navigate	Tank B Conditioner	Navigate

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	A	74	0.0	1.9	1.9	2960
2	7L	7R	2	14	A	54	1.9	5.8	3.9	2160
3	9L	9R	2	18	A	46	5.8	10.9	5.1	1840
4	11L	11R	2	18	A	38	10.9	16.0	5.1	1520
5	13L	13R	2	22	A	30	16.0	22.2	6.2	1200
6	15L	15R	1	22	A	11	22.2	25.3	3.1	440
7	2L	2R	0	22	A	0	25.3	30.0	4.7	0
8	2L	2R	0	26	A	0	30.0	40.0	10.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	A	0	40.0	32.0	-8.0	0
2	2L	2R	0	22	A	0	32.0	29.0	-3.0	0
3	15L	15R	1	22	A	11	29.0	25.9	-3.1	440
4	14L	14R	2	22	A	26	25.9	19.7	-6.2	1040
5	12L	12R	2	18	A	34	19.7	14.6	-5.1	1360
6	10L	10R	2	18	A	42	14.6	9.5	-5.1	1680
7	8L	8R	2	14	A	50	9.5	5.6	-3.9	2000
8	7L	7R	1	14	A	27	5.6	3.7	-1.9	1080
9	2L	2R	1	14	A	37	3.7	1.8	-1.9	1480
10	2L	2R	0	10	A	0	1.8	0.0	-1.8	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.11	1.83	1.06	1.06	1.83	6.11

